

B30

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
19 February 2004 (19.02.2004)

PCT

(10) International Publication Number  
**WO 2004/014363 A1**

- (51) International Patent Classification<sup>7</sup>: **A61K 31/40, C07D 209/52**
- (21) International Application Number: **PCT/TB2002/003167**
- (22) International Filing Date: **9 August 2002 (09.08.2002)**
- (25) Filing Language: **English**
- (26) Publication Language: **English**
- (71) Applicant (for all designated States except US): **RANBAXY LABORATORIES LIMITED [IN/IN]; 19, Nehru Place, 110 019 New Dehli (IN).**
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **MEHTA, Anita [IN/IN]; L-19/3, DLF Qutab Enclave, Phase-II, Gurgaon, 122001 Haryana (IN). SILAMKOTI, Arundutt, V. [IN/IN]; 97, Doveton Road, Bolarum, 500 010 Secunderabad (IN). BRUHASPATY, Miriyala [IN/IN]; HIG-I, Block-1, Flat-6, Baghlingampally, Hyderabad, 500 044 Andhra Pradesh (IN). GUPTA, Jang Bahadur [IN/IN]; 349, Sector-14, Gurgaon, 122001 Haryana (IN).**
- (74) Common Representative: **RANBAXY LABORATORIES LIMITED; c/o Deshmukh, Jayadeep R., 600 College Road East, Princeton, NJ 08540 (US).**
- (81) Designated States (national): **AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.**
- (84) Designated States (regional): **ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).**

**Published:**

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.



**WO 2004/014363 A1**

(54) Title: **3,6-DISUBSTITUTED AZABICYCLO [3.1.0] HEXANE DERIVATIVES USEFUL AS MUSCARINIC RECEPTOR ANTAGONIST**

(57) Abstract: This invention generally relates to the derivatives of 3,6 disubstituted azabicyclo[3.1.0] hexanes. The compounds of this invention are muscarinic receptor antagonists which are useful, inter-alia, for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems mediated through muscarinic receptors. The invention also relates to a process for the preparation of the compounds of the present invention, pharmaceutical compositions containing the compounds of the present invention and the methods for treating the diseases mediated through muscarinic receptors.

## 3,6-DISUBSTITUTED AZABICYCLO [3.1.0] HEXANE DERIVATIVES USEFUL AS MUSCARINIC RECEPTOR ANTAGONISTS

### FIELD OF THE INVENTION

5           This invention generally relates to the derivatives of 3,6 disubstituted azabicyclo[3.1.0] hexanes.

The compounds of this invention are muscarinic receptor antagonists which are useful, inter-alia, for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems mediated through muscarinic receptors.

10           The invention also relates to a process for the preparation of the compounds of the present invention, pharmaceutical compositions containing the compounds of the present invention and the methods for treating the diseases mediated through muscarinic receptors.

### BACKGROUND OF THE INVENTION

15           Muscarinic receptors as members of the G Protein Coupled Receptors (GPCRs) are composed of a family of 5 receptor sub-types ( $M_1$ ,  $M_2$ ,  $M_3$ ,  $M_4$  and  $M_5$ ) and are activated by the neurotransmitter acetylcholine. These receptors are widely distributed on multiple organs and tissues and are critical to the maintenance of central and peripheral cholinergic neurotransmission. The regional distribution of these receptor sub-types in the  
20           brain and other organs has been documented. For example, the  $M_1$  subtype is located primarily in neuronal tissues such as cerebral cortex and autonomic ganglia, the  $M_2$  subtype is present mainly in the heart where it mediates cholinergically induced bradycardia, and the  $M_3$  subtype is located predominantly on smooth muscle and salivary glands (Nature, 1986; 323: 411; Science, 1987; 237: 527).

25           A review in Current opinions in Chemical Biology, 1999; 3: 426, as well as in Trends in Pharmacological Sciences, 2001; 22: 409 by Eglen et. al., describe the biological potentials of modulating muscarinic receptor subtypes by ligands in different disease conditions like Alzheimer's disease, pain, urinary disease condition, chronic obstructive pulmonary disease etc.

30           A review in J. Med. Chem., 2000; 43: 4333 by Christian C. Felder et. al. describes therapeutic opportunities for muscarinic receptors in the central nervous system and

elaborates on muscarinic receptor structure and function, pharmacology and their therapeutic uses.

The pharmacological and medical aspects of the muscarinic class of acetylcholine agonists and antagonists are presented in a review in *Molecules*, 2001, 6: 142.

- 5 N.J.M. Birdsall et. al. in *Trends in Pharmacological Sciences*, 2001; 22: 215 have also summarized the recent developments on the role of different muscarinic receptor subtypes using different muscarinic receptor of knock out mice.

Muscarinic agonists such as muscarine and pilocarpine and antagonists such as atropine have been known for over a century, but little progress has been made in the  
10 discovery of receptor subtype-selective compounds making it difficult to assign specific functions to the individual receptors. Although classical muscarinic antagonists such as atropine are potent bronchodilators, their clinical utility is limited due to high incidence of both peripheral and central adverse effects such as tachycardia, blurred vision, dryness of mouth, constipation, dementia, etc. Subsequent development of the quarterly derivatives  
15 of atropine such as ipratropium bromide are better tolerated than parenterally administered options but most of them are not ideal anti-cholinergic bronchodilators due to lack of selectivity for muscarinic receptor sub-types. The existing compounds offer limited therapeutic benefit due to their lack of selectivity resulting in dose limiting side-effects such as thirst, nausea, mydriasis and those associated with the heart such as  
20 tachycardia mediated by the M<sub>2</sub> receptor.

Annual review of *Pharmacological Toxicol.*, 2001; 41: 691, describes the pharmacology of the lower urinary tract infections. Although anti muscarinic agents such as oxybutynin and tolterodine that act non-selectively on muscarinic receptors have been used for many years to treat bladder hyperactivity, the clinical effectiveness of these  
25 agents has been limited due to the side effects such as dry mouth, blurred vision and constipation. Tolterodine is considered to be generally better tolerated than oxybutynin. (W.D.Steers et. al. in *Curr. Opin. Invest. Drugs*, 2: 268, C.R. Chapple et. al. in *Urology*, 55: 33), Steers WD, Barrot DM, Wein AJ, 1996, Voiding dysfunction: diagnosis classification and management. In *Adult and Pediatric Urology*, ed. JY Gillenwatter, JT  
30 Grayhack, SS Howards, JW Duckett, pp 1220-1325, St. Louis, MO; Mosby. 3<sup>rd</sup> edition.)

Despite these advances, there remains a need for development of new highly selective muscarinic antagonists which can interact with distinct subtypes, thus avoiding the occurrence of adverse effects.

Compounds having antagonistic activity against muscarinic receptors have been described in Japanese patent application Laid Open Number 92921/1994 and 135958/1994; WO 93/16048; U.S. Patent No. 3,176,019; GB 940,540; EP 0325 571; WO 98/29402; EP 0801067; EP 0388054; WO 9109013; U.S. Patent No. 5,281,601. U.S. Patent Nos. 6,174,900, 6,130,232 and 5,948,792; WO 97/45414 are related to 1,4-disubstituted piperidine derivatives; WO 98/05641 describes fluorinated, 1,4-disubstituted piperidine derivatives; WO 93/16018 and WO96/33973 are other close art references.

A report in J. Med. Chem., 2002; 44:984, describes cyclohexylmethyl piperidinyl triphenylpropioamide derivatives as selective M<sub>3</sub> antagonist discriminating against the other receptor subtypes.

### SUMMARY OF THE INVENTION

The present invention provides 3,6-disubstituted azabicyclo[3.1.0]hexanes as muscarinic receptor antagonists which are useful as safe and effective therapeutic or prophylactic agents for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems, and process for the synthesis of the compounds.

The invention also provides pharmaceutical compositions containing the compounds together with acceptable carriers, excipients or diluents which are useful for the treatment of various diseases of the respiratory, urinary and gastrointestinal systems.

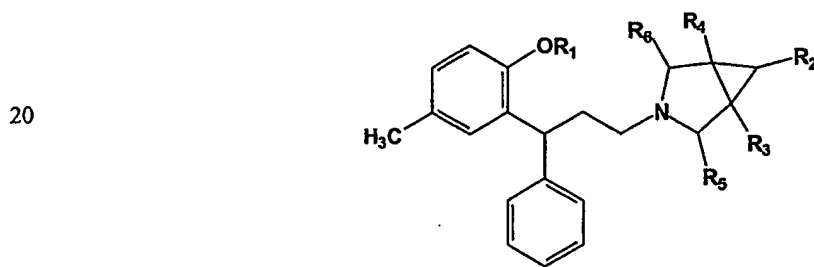
The present invention also includes within its scope prodrugs of the compounds. In general, such prodrugs will be functionalized derivatives of these compounds which readily get converted *in vivo* into the defined compounds. Conventional procedures for the selection and preparation of suitable prodrugs are known to the artisan skilled in the art.

The invention also includes the enantiomers, diastereomers, polymorphs, pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, N-oxides and metabolites of these compounds having the same type of activity.

The invention further includes pharmaceutical compositions comprising the  
5 compounds of the present invention, their enantiomers, diastereomers, prodrugs, polymorphs, pharmaceutically acceptable solvates, esters, N-oxides or metabolites, in combination with a pharmaceutically acceptable carrier and optionally included excipients.

Other advantages of the invention will be set forth in the description which  
10 follows, and in part will be apparent from the description or may be learnt by the practice of the invention. The objects and the advantages of the invention may be realized and obtained by means of the mechanisms and combinations pointed out in the appended claims.

In accordance with one aspect of the present invention, there is provided a  
15 compound having the structure of Formula I:



**FORMULA-I**

and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters,  
30 enantiomers, diastereomers, N-oxides, polymorphs, prodrugs, metabolites, wherein

R<sub>1</sub> represents hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), aryl, aralkyl;

R<sub>2</sub> represents hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), aralkyl, alkylamino, alkoxyalkyl, alkoxyaryl, alkoxycarbonyl;

R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub> and R<sub>6</sub> independently represent hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen (e.g., F, Cl, Br, I), lower alkoxy (C<sub>1</sub>-C<sub>4</sub>), lower perhaloalkoxy (C<sub>1</sub>-C<sub>4</sub>), amino or lower alkylamino.

In accordance with a second aspect of the present invention, there is provided a  
5 method for treatment or prophylaxis of an animal or human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors.

In accordance with a third aspect of the present invention, there is provided a  
method for treatment or prophylaxis of an animal or human suffering from a disease or  
10 disorder associated with muscarinic receptors, comprising administering to a patient in need thereof, an effective amount of muscarinic receptor antagonist compounds as described above.

In accordance with a fourth aspect of the present invention, there is provided a  
method for treatment or prophylaxis of an animal or human suffering from a disease or  
15 disorder of the respiratory system such as bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, etc.; urinary system which induce such urinary disorders as urinary incontinence, lower urinary tract symptoms (LUTS) etc.; and gastrointestinal system such as irritable bowel syndrome, obesity, diabetes and gastro  
intestinal hyperkinesis with compounds as described above, wherein the disease or  
20 disorder is associated with muscarinic receptors.

In accordance with a fifth aspect of the present invention, there are provided  
processes for preparing the compounds as described above.

The compounds of the present invention are novel and exhibit significant potency  
in terms of their activity, which was determined by *in vitro* receptor binding and  
25 functional assays and *in vivo* experiments using anaesthetized rabbit. The compounds that were found active in *in vitro* assay were tested *in vivo*. Some of the compounds of the present invention were found to be potent muscarinic receptor antagonists with high affinity towards M<sub>3</sub> receptors. Therefore, the present invention provides the  
pharmaceutical compositions for the possible treatment from the disease or disorders  
30 associated with muscarinic receptors. In addition the compounds of the present invention can be administered orally or parenterally.

**DETAILED DESCRIPTION OF THE INVENTION**

The compounds of Formula I of the present invention may be prepared by the reaction sequence as shown in Scheme-I. The preparation comprises condensing a  
5 compound of Formula II with the compound of Formula III wherein

R<sub>2</sub> represents hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), aralkyl, alkylamino, alkoxyalkyl, alkoxyaryl, alkoxycarbonyl;

R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub> and R<sub>6</sub> independently represent hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen (e.g., F, Cl,  
10 Br, I), lower alkoxy (C<sub>1</sub>-C<sub>4</sub>), lower perhaloalkoxy (C<sub>1</sub>-C<sub>4</sub>), amino or lower alkylamino;

and R<sub>7</sub> is any leaving group known in the art and is preferably selected from halogen (F, Cl, Br or I), O-tosyl, O-mesityl.

The condensation is carried out in the presence of a condensing agent which is an organic or inorganic base selected from the group consisting of potassium carbonate, sodium carbonate, triethylamine and diisopropylamine in a suitable solvent or a mixture  
15 of solvents. The solvents are selected from the group consisting of dimethylformamide, dimethylacetamide, toluene and acetonitrile, to give a protected compound of Formula IV wherein R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub> and R<sub>6</sub> have the same meaning as defined earlier. The compound of Formula IV is further deprotected in the presence of deprotecting agent which is  
20 preferably palladium on carbon, to give a compound of Formula V (Formula I, when R<sub>1</sub> is hydrogen).

Scheme-I

5

10

15

20

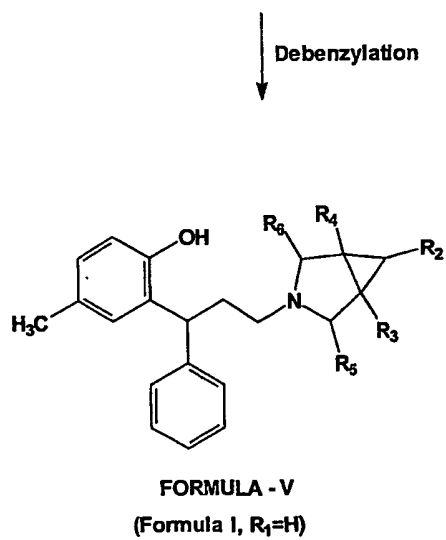
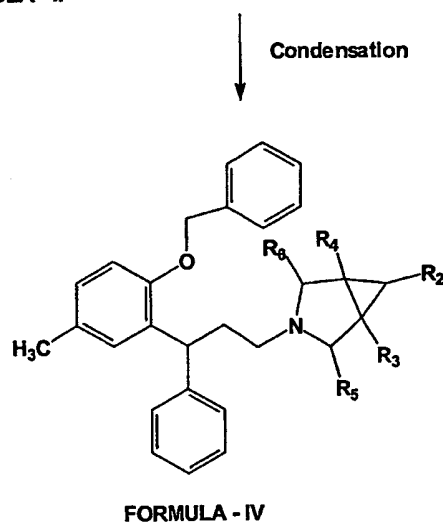
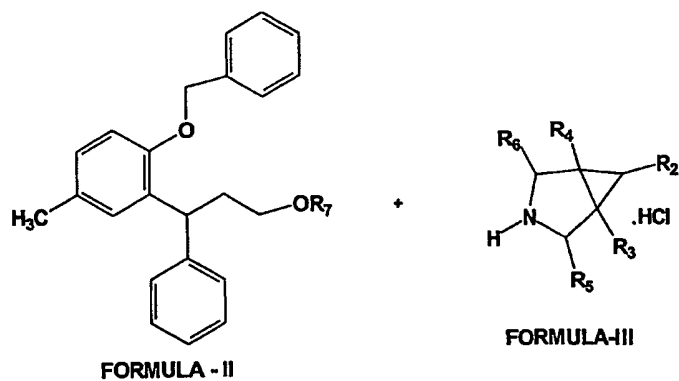
25

30

35

40

45





In the above scheme, where specific bases, condensing agents, deprotecting agents, solvents, etc. are mentioned, it is to be understood that other bases, condensing agents, deprotecting agents, solvents, etc. known to those skilled in the art may be used. Similarly, the reaction temperature and duration may be adjusted according to the desired needs.

An illustrative list of particular compounds according to the invention and capable of being produced by Scheme I include:

Compound	No.	Chemical Name
10	1.	1-(3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.1),
	2.	1-(3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.2),
15	3.	1-(1,5-dimethyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.3),
	4.	1-(1,5-dimethyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.4),
	5.	1-(1-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.5),
20	6.	1-(1-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.6),
	7.	1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.7),
25	8.	1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.8),
	9.	1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.9).

The illustrated list of the compounds is also given in Table-I:

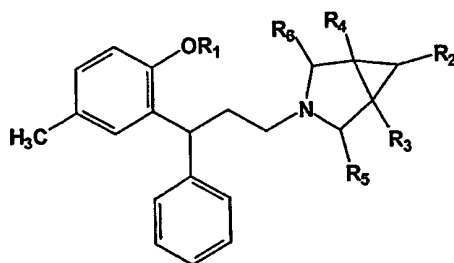
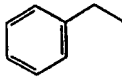
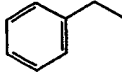
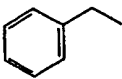
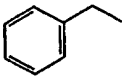


Table - 1 (Formula-1)

Compound No.	R <sub>1</sub>	R <sub>2</sub>	R <sub>3</sub>	R <sub>4</sub>	R <sub>5</sub>	R <sub>6</sub>
1		H	H	H	H	H
2	H	H	H	H	H	H
3		H	CH <sub>3</sub>	CH <sub>3</sub>	H	H
4	H	H	CH <sub>3</sub>	CH <sub>3</sub>	H	H
5		H	CH <sub>3</sub>	H	H	H
6	H	H	CH <sub>3</sub>	H	H	H
7		H	H	H	CH <sub>3</sub>	H
8	H	H	H	H	CH <sub>3</sub>	H
9	H	H	H	H	CH <sub>3</sub>	H

These compounds have selective antagonistic activity against muscarinic M<sub>3</sub> receptors and can hence be used safely with minimum side effects.

Because of their valuable pharmacological properties, the compounds of the present invention may be administered to an animal for treatment orally, or by parenteral  
5 route. The pharmaceutical compositions of the present invention are preferably produced and administered in dosage units, each unit containing a certain amount of at least one compound of the invention and/or at least one physiologically acceptable salt addition thereof. The dosage may be varied over extremely wide limits as the compounds are effective at low dosage levels and relatively free of toxicity. The compounds may be  
10 administered in the low micromolar concentration, which is therapeutically effective, and the dosage may be increased as desired up to the maximum dosage tolerated by the patient.

The examples mentioned below demonstrate the general synthetic procedure as well as the specific preparation of the preferred compound. The examples are given to  
15 illustrate the details of the invention and should not be construed to limit the scope of the invention.

#### **EXAMPLE-1**

##### **Preparation of 1-(3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.1)** 20

A solution of 3-(2-benzyloxy-5-methylphenyl)-3-phenylpropyl-p-toluene sulphonate (Prepared by following the process as described in EP 0 325 571, 0.486 gm, 1 mmol), 3-azabicyclo[3.1.0]hexane hydrochloride (Prepared by following the process as described in U.S. Patent No. 4,183,857, 0.12 gm, 1 mmol), potassium carbonate  
25 (0.275 gm, 2 mmol), potassium iodide (0.17 gm, 1 mmol) in acetonitrile (10 ml) and dimethylformamide (10 ml) were refluxed for 15 hours at about 100°C. The cooled reaction mixture was poured into water and extracted with ethyl acetate. The combined organic layers were dried over sodium sulphate and concentrated in vacuo to afford an oily residue, which was purified by column chromatography (silica gel 100 - 200 mesh),  
30 eluting the compound with 50-50 ethylacetate-hexane mixture.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ values : 7.36 – 6.73 (m, arom, 13H), 4.97 – 4.95 (d, 2H), 4.43 (t, 1H), 2.99 (d, 2H), 2.35 – 2.13 (m, 9H), 0.88 (m, 2H), 0.67 (m, 1H), 0.07 (m, 1H)

**EXAMPLE-2****Preparation of 1-(3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.2)**

5 The compound of Example 1, in methanol (50 ml) was added to a suspension of palladium over carbon (wet) and subjected to hydrogenation in parr apparatus at 45 psi for 5 hours. The reaction mixture was filtered and the filtrate was concentrated in vacuo to afford an oily residue which was purified by column chromatography (silica gel 100 – 200 mesh), eluting the compound with 20-80, ethylacetate-hexane mixture.

10 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ - values : 7.31 – 6.83 (m, arom, 8H), 6.44 (s, 1H), 4.44 - 4.4 (m, 1H), 3.26 – 3.10 (dd, 2H), 2.63 – 2.29 (m, 6H), 2.08 (s, 3H), 1.48 – 1.44(m, 2H), 0.78 (m, 1H), 0.56 (m, 1H)

**EXAMPLE-3****Preparation of 1-(1,5-dimethyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.3)**

15 This compound was synthesized by following the procedure described in Example-1, using 1,5-dimethyl-3-azabicyclo[3.1.0]hexane hydrochloride, (Synthesized as per reported procedure of U.S. Patent No. 4,183,857, using methyl methacrylate and ethyl 2-chloropropionate instead of ethyl acrylate and ethyl chloroacetate) instead of 3-azabicyclo[3.1.0]hexane. (m.p. 93 –95°C)

20 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ - values : 7.38 – 6.79 (m, arom, 13H), 5.07 – 4.97 (dd, 2H), 4.51 (t, 1H), 3.02 (d, 2H), 2.38 – 2.07 (m, 6H), 1.72 (s, 3H), 1.10 (s, 6H), 0.94 (m, 1H), 0.06 (m, 1H)

**EXAMPLE-4****25 Preparation of 1-(1,5-dimethyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.4)**

This compound was synthesized by following the procedure described in Example-2, using compound prepared in Example 3 as the starting material.

30 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ values : 7.34 – 6.79 (m, arom, 8H), 6.42 (s, 1H), 4.45 - 4.4 (m, 1H), 3.22 – 3.08 (dd, 2H), 2.34 – 2.0 (m, 9H), 1.11 (s, 6H), 0.88 (m, 1H), 0.18 (m, 1H)

**EXAMPLE-5****Preparation of 1-(1-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.5)**

This compound was synthesized by following the procedure described in Example-1,  
5 using 1-methyl-3-azabicyclo[3.1.0]hexane hydrochloride (Synthesized as per reported  
procedure of U.S. Patent No. 4,183,857, using ethyl 2-chloropropionate instead of ethyl  
chloroacetate) instead of 3-azabicyclo[3.1.0]hexane. (m.p. 74.9 –76°C)

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ - values : 7.33 – 6.73 (m, arom, 13H), 4.96– 4.95 (d, 2H), 4.47 –  
4.42 (t, 1H), 2.92 – 2.89 (d, 2H), 2.32 – 2.03 (m, 6H), 1.59 (s, 3H), 1.16 (s, 3H), 0.95 –  
10 0.94 (m, 1H), 0.84 – 0.83 (m, 1H), 0.21 (m, 1H)

**EXAMPLE-6****Preparation of 1-(1-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.6)**

15 This compound was synthesized by following the procedure described in Example-2,  
using compound prepared in Example 5 as the starting material.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ - values : 7.34 – 7.2 (m, arom, 8H), 6.42 (s, 1H), 4.4 - 4.39 (m,  
1H), 3.2 – 3.04 (dd, 2H), 2.31 – 2.16 (m, 6H), 2.07 (s, 3H), 1.25 (s, 3H), 1.23 (m, 1H),  
20 0.95 – 0.92 (m, 1H), 0.45 (m, 1H)

**EXAMPLE-7****Preparation of 1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.7)**

25 **Step a:** Preparation of 3-benzyl-4-hydroxy-4-methyl-3-azabicyclo[3.1.0]hexan-2-one:  
3-benzyl-3-azabicyclo[3.1.0]hexane-2,4-dione(U.S. Patent No. 4,183,857, 1.9gm,  
9.5 mmol) was dissolved in 100ml of tetrahydrofuran and cooled to –78°C. Methyl lithium  
(10.5 ml of a 0.98M solution in ether, 10.2 mmol) was added dropwise. Saturated  
30 aqueous ammonium chloride was added to the cold reaction mixture; the mixture was  
then extracted with ethyl acetate. The combined organic layers were dried over sodium  
sulphate, filtered and concentrated in vacuo to provide the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ values: 7.28 – 7.17 (m, 5H), 4.63 – 4.58 (d, 1H), 4.24 – 4.18 (d,  
1H), 3.01 (s, 1H), 2.16 – 2.03 (m, 2H), 1.25 (s, 3H), 0.80 (m, 1H), 0.65 (m, 1H).  
35 IR (KBr): 1655 cm<sup>-1</sup> (carbonyl).

**Step b:** Preparation of 3-benzyl-2-methyl-3-azabicyclo[3.1.0]hexane:

A solution of the title compound of preparation step a (1.5 gm, 7 mmol) in tetrahydrofuran (100 ml), treated with lithium aluminium hydride (0.8 gm, 21 mmol) and heated to reflux for 16 hrs. The cold reaction mixture was then treated with saturated ammonium chloride in water, precipitated solids were filtered and the filtrate concentrated to afford the title compound as an oily residue.

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ - values: 7.31 – 7.19 (m, 5H), 3.9 – 3.87 (d, 1H), 3.18 – 3.14 (d, 1H), 2.89 – 2.86 (d, 1H), 2.69 (m, 1H), 2.33 – 2.29 (m, 1H), 1.35 – 1.21 (m, 2H), 1.14 – 1.12 (d, 3H), 0.73 – 0.71 (m, 1H), 0.19 – 0.18 (m, 1H).

IR (DCM) : 1637  $\text{cm}^{-1}$

**Step c:** Preparation of 2-methyl-3-azabicyclo[3.1.0]hexane hydrochloride:

The compound of step b (1.0 gm) was dissolved in methanol (50 ml) and treated with palladium on charcoal (10% by weight, 0.2 gm) and subjected to Parr hydrogenation at 45 psi for 6 hrs. The reaction mixture was then filtered and the filtrate acidified with concentrated hydrochloric acid, the solvents were evaporated to afford the title compound.

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$  values: 3.91 (b, 1H), 3.49 – 3.44 (m, 2H), 1.66 – 1.63 (m, 2), 1.53 – 1.51 (d, 3H), 1.02 – 0.97 (m, 1H), 0.73 – 0.65 (m, 1H).

**Step d:** Preparation of 1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane:

This compound was synthesized by following the procedure described in Example-1, using 2-methyl-3-azabicyclo[3.1.0]hexane hydrochloride instead of 3-azabicyclo[3.1.0]hexane.

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$  - values : 7.32 – 6.7 (m, arom, 13H), 4.96 – 4.93 (d, 2H), 4.46 – 4.4 (t, 1H), 3.12 – 3.08 (m, 1H), 2.42 – 2.04 (m, 9H), 1.61 (s, 3H), 0.89 – 0.86 (m, 2H), 0.64 – 0.63 (m, 1H), 0.16 – 0.15 (m, 1H)

**EXAMPLE-8****Preparation of 1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.8)**

This compound was synthesized by following the procedure described in Example-2, using compound prepared in Example 7 as the starting material. It was purified by

column chromatography on a 100x200 mesh size silica gel using 10-90 ethyl acetate-hexane as eluent (semi solid).

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ - values : 7.37 – 6.79 (m, arom, 8H), 6.45 (s, 1H), 4.48 - 4.42 (m, 1H), 3.33 – 3.30 (d, 2H), 2.65 – 2.02 (m, 9H), 1.45 (s, 3H), 1.14 (m, 1H), 0.77 (m, 1H),

5

#### EXAMPLE -9

**Preparation of 1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.9)**

This compound was eluted by the column chromatography of the above reaction as in Example-8, by using 20-80 ethylacetate-hexane as eluent.

10 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ - values : 7.37–6.79 (m, arom, 8H), 6.45 (s, 1H), 4.48–4.42 (m, 1H), 3.33–3.30 (d, 1H), 2.65–1.1 (m, 14H), 0.77 (m, 1H), 0.4 (m, 1H).

#### **Pharmacological Testing Results**

##### **Radioligand Binding Assays:**

15 The affinity of test compounds for M<sub>2</sub> and M<sub>3</sub> muscarinic receptor subtypes was determined by [<sup>3</sup>H]-N-methylscopolamine binding studies using rat heart and submandibular gland, respectively as described by Moriya et al., (Life Sci, 1999,64(25):2351) with minor modifications.

20 **Membrane preparation :** Submandibular glands and heart were isolated and placed in ice cold homogenizing buffer (HEPES 20mM, 10mM EDTA, pH 7.4) immediately after sacrifice. The tissues were homogenized in 10 volumes of homogenizing buffer and the homogenate was filtered through two layers of wet gauze and filtrate was centrifuged at 500g for 10min. The supernatant was subsequently centrifuged at 40,000g for 20 min. The pellet thus obtained was resuspended in same volume of assay buffer (HEPES 20 mM, EDTA 5mM, pH 7.4) and were stored at -70°C until the time of assay.

25 **Ligand binding assay:** The compounds were dissolved and diluted in DMSO. The membrane homogenates (150-250 µg protein) were incubated in 250 µl of assay buffer (HEPES 20 mM, pH 7.4) at 24-25°C for 3 hours. Non-specific binding was determined in the presence of 1 µM atropine. The incubation was terminated by vacuum filtration over GF/B fiber filters(Wallac). The filters were then washed with ice cold 50mM Tris HCl  
30 buffer (pH 7.4). The filter mats were dried and bound radioactivity retained on filters was

counted. The  $IC_{50}$  &  $K_d$  were estimated by using the non-linear curve fitting program using G Pad Prism software. The value of inhibition constant  $K_i$  was calculated from competitive binding studies by using Cheng & Prusoff equation (*Biochem Pharmacol*, 1973;22: 3099),  $K_i = IC_{50} / (1 + L/K_d)$ , where L is the concentration of [ $^3H$ ]NMS used in  
5 the particular experiment.

### Functional Experiments using isolated rat bladder:

#### Methodology:

Animals were euthanized by overdose of urethane and whole bladder was isolated and removed rapidly and placed in ice cold Tyrode buffer with the following composition  
10 (mMol/L) NaCl 137; KCl 2.7;  $CaCl_2$  1.8;  $MgCl_2$  0.1;  $NaHCO_3$  11.9;  $NaH_2PO_4$  0.4; Glucose 5.55 and continuously gassed with 95%  $O_2$  and 5 %  $CO_2$ .

The bladder was cut into longitudinal strips (3mm wide and 5-6 mm long) and mounted in 10 ml organ baths at 30° C, with one end connected to the base of the tissue holder and the other end connected to a polygraph through a force displacement transducer. Each  
15 tissue was maintained at a constant basal tension of 2 g and allowed to equilibrate for 1 hour during which the PSS was changed every 15 min. At the end of equilibration period the stabilization of the tissue contractile response was assessed with 1  $\mu$ Mol/L of Carbachol consecutively for 2-3 times. Subsequently a cumulative concentration response curve to carbachol ( $10^{-9}$  mol/L to  $3 \times 10^{-5}$  mol/L) was obtained. After several washes,  
20 once the baseline was achieved, cumulative concentration response curve was obtained in presence of NCE (NCE added 20 min. prior to the second CRC).

The contractile results were expressed as % of control E max.  $ED_{50}$  values were calculated by fitting a non-linear regression curve (Graph Pad Prism).  $pKB$  values were calculated by the formula  $pKB = -\log [(\text{molar concentration of antagonist} / (\text{dose ratio} - 1))]$   
25

where,

dose ratio =  $ED_{50}$  in the presence of antagonist/ $ED_{50}$  in the absence of antagonist.

The results are listed in Table II



**In -Vitro tests****Table-II**

	Receptor Binding Assay Ki (nM)			Functional Assay K <sub>B</sub>
	M <sub>2</sub>	M <sub>3</sub>	Selectivity	
Compound No.1	>10,000	>1000	-	-
Compound No.2	105	50	2.1	8.19
Compound No.3	>10,000	>10,000	-	-
Compound No.4	>1000	>1000	-	-
Compound No.6	221	118	1.87	-
Compound No.7	>10,000	>1000	-	-
Compound No. 8	34	79	0.43	8.39
Compound No.9	42	25	1.68	8.49
Tolterodine	6.91	7.07	0.98	2.0
Oxybutynin	6.97	0.95	7.34	2.0
Atropine	0.5	0.6	0.83	

5

While the present invention has been described in terms of its specific embodiments, certain modifications and equivalents will be apparent to those skilled in the art and are intended to be included within the scope of the present invention.

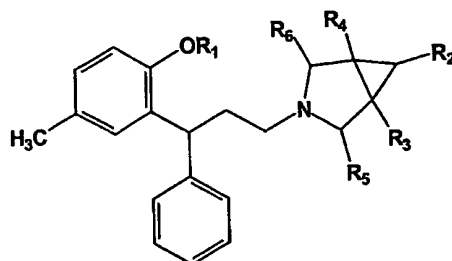
10

We Claim:

1. A compound having the structure of Formula I:

5

10



FORMULA - I

15

and its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein

20

R<sub>1</sub> represents hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), aryl or aralkyl;

R<sub>2</sub> represents hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), aralkyl, alkylamino, alkoxyalkyl, alkoxyaryl or alkoxycarbonyl; and

25

R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub> and R<sub>6</sub> independently represent hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen (e.g., F, Cl, Br, I), lower alkoxy (C<sub>1</sub>-C<sub>4</sub>), lower perhaloalkoxy (C<sub>1</sub>-C<sub>4</sub>), amino or lower alkylamino.

2. A compound selected from the group consisting of:

30

1-(3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.1),

1-(3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.2),

1-(1,5-dimethyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.3),

35

1-(1,5-dimethyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.4),

1-(1-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.5),

1-(1-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.6),

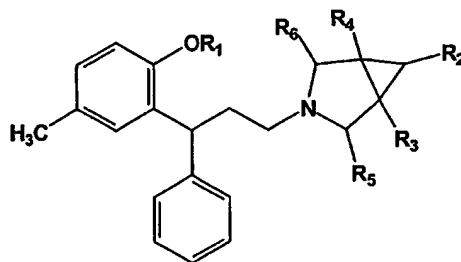
1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-benzyloxy-5-methylphenyl)-3-phenyl propane (Compound No.7),

5 1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.8),

1-(2-methyl-3-azabicyclo[3.1.0]hex-3-yl)-3-(2-hydroxy-5-methylphenyl)-3-phenyl propane (Compound No.9).

3. A pharmaceutical composition comprising a therapeutically effective amount of a  
10 compound as defined in claim 1 or 2 together with pharmaceutically acceptable carriers, excipients or diluents.

4. A method for treatment or prophylaxis of an animal or a human suffering from a disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors, comprising administering to said mammal or human, a therapeutically effective  
15 amount of a compound having the structure of Formula I,



25 **FORMULA – I**

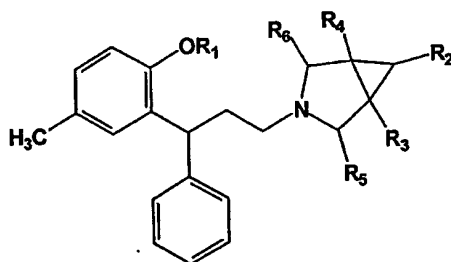
or its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or  
30 metabolites, wherein

R<sub>1</sub> represents hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), aryl or aralkyl;

R<sub>2</sub> represents hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), aralkyl, alkylamino, alkoxyalkyl, alkoxyaryl or alkoxycarbonyl; and

R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub> and R<sub>6</sub> independently represent hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen (e.g., F, Cl, Br, I) lower alkoxy (C<sub>1</sub>-C<sub>4</sub>), lower perhaloalkoxy (C<sub>1</sub>-C<sub>4</sub>), amino or lower alkylamino.

- 5 5. The method according to claim 4 wherein the disease or disorder is urinary incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes and gastrointestinal hyperkinesis.
6. The method for treatment or prophylaxis of an animal or a human suffering from a  
10 disease or disorder of the respiratory, urinary and gastrointestinal systems, wherein the disease or disorder is mediated through muscarinic receptors, comprising administering to said animal or human, a therapeutically effective amount of the pharmaceutical composition according to claim 3.
7. The method according to claim 6 wherein the disease or disorder is urinary  
15 incontinence, lower urinary tract symptoms (LUTS), bronchial asthma, chronic obstructive pulmonary disorders (COPD), pulmonary fibrosis, irritable bowel syndrome, obesity, diabetes and gastrointestinal hyperkinesis
8. A process of preparing a compound of Formula I,



**FORMULA - I**

30 or its pharmaceutically acceptable salts, pharmaceutically acceptable solvates, esters, enantiomers, diastereomers, N-oxides, polymorphs, prodrugs or metabolites, wherein

R<sub>1</sub> represents hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), aryl or  
35 aralkyl;

R<sub>2</sub> represents hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), aralkyl, alkylamino, alkoxyalkyl, alkoxyaryl or alkoxycarbonyl; and

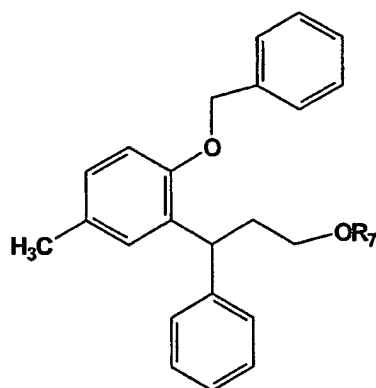
R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub> and R<sub>6</sub> independently represent hydrogen, lower (C<sub>1</sub>-C<sub>4</sub>) alkyl, lower perhaloalkyl (C<sub>1</sub>-C<sub>4</sub>), cyano, hydroxy, nitro, lower alkoxycarbonyl, halogen (e.g., F, Cl, Br, I), lower alkoxy (C<sub>1</sub>-C<sub>4</sub>), lower perhaloalkoxy (C<sub>1</sub>-C<sub>4</sub>), amino or lower alkylamino, said process comprising:

condensing a compound of Formula II with a compound of Formula III

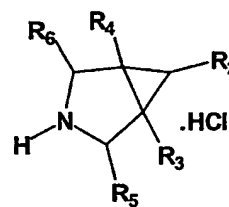
10

15

20



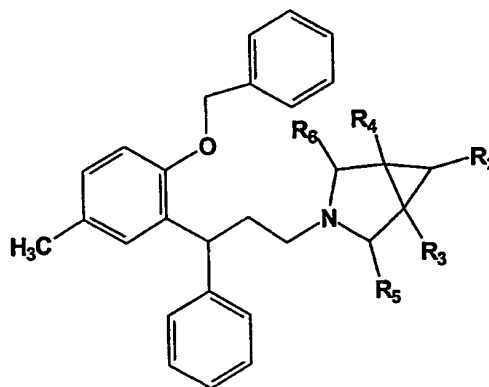
FORMULA - II



FORMULA-III

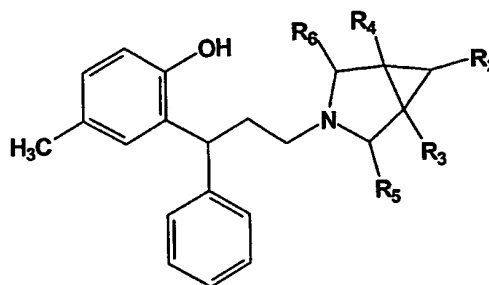
wherein  $R_7$  is a leaving group,

in the presence of a condensing agent to give a protected compound of Formula IV,



FORMULA - IV

which is further deprotected in the presence of a deprotecting agent to a compound of Formula V (Formula I,  $R_1$ =hydrogen).



FORMULA - V

(FORMULA-I,  $R_1 = H$ )

9. The process according to claim 8 wherein the condensing agent is selected from the group consisting of potassium carbonate, sodium carbonate, triethylamine and diisopropylamine.

10. The process according to claim 8 wherein the condensation of Formula II and Formula III is carried out in the presence of a solvent or a mixture of solvents selected from the group consisting of dimethylformamide, dimethylsulfoxide, toluene and acetonitrile.

11. The process according to claim 8 wherein the leaving group R<sub>7</sub> is selected from the group consisting of halogens (F, Cl, Br, I), O-tosyl and O-mestyl group.
12. The process according to claim 8 wherein the deprotecting agent is palladium on carbon.

# BEST AVAILABLE COPY

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/IB02/03167

### A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : A61K 31/40; C07D 209/52

US CL : 514/412; 548/452

According to International Patent Classification (IPC) or to both national classification and IPC

### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 514/412; 548/452

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
CAS ONLINE

### C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 325 571 A1 (KABLVITRUM AB LINDHAGENSGATAN 133 S-112 87 STOCKHOLM) 26 JULY 1989 (26.07.1989).	1-26
A	WO 89/06644 A1 (KABIVITRUM AB), 26 JULY 1989, SEE DOCUMENT.	1-26

☐ Further documents are listed in the continuation of Box C.

☐ See patent family annex.

#### \* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T"

later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X"

document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y"

document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"Z"

document member of the same patent family

Date of the actual completion of the international search

22 November 2002 (22.11.2002)

Date of mailing of the international search report

12 AUG 2003

Name and mailing address of the ISA/US

Commissioner of Patents and Trademarks

Box PCT

Washington, D.C. 20231

Facsimile No. (703)305-3230

Authorized officer

Valerie Bell-Harris for  
Taoing A. Sofia

Telephone No. (703) 308-1235